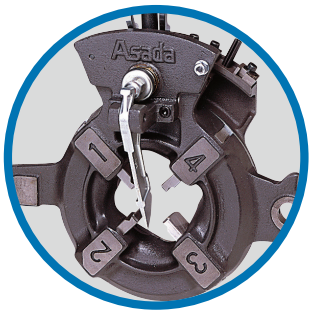
CAPITAL MACHINERY SALES

Asada

Dies & Dieheads Compatability



Automatic Die-Head
for Pipe Machines



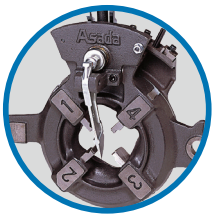
Manual Die Head for
Pipe Machines







Asada Dies & Dieheads Compatability



Automatic Die-Head for Pipe Machines



Manual Die Head for Pipe Machines

		Asada Machines						
Model	Diehead to Suits ASADA	B25	B50	B50-AT	B80-AT	B100-AT	BTM25	BTM25-L
SDH20158	ASADA Diehead M10 - M24 (to suit Pipe m/c's)		●	●	●	●		
	ASADA Diehead 1/4" - 3/8" BSPT & NPT							
SDH63090	ASADA Diehead 1/2" - 2" BSPT & NPT (Manual)		●					
SDHBE001	ASADA Diehead 1/2" - 2" BSPT (Auto)			●	●	●		
SDH52200	ASADA Diehead 2*1/2" - 3" BSPT (Auto)				●			
SDH64200	ASADA Diehead 2*1/2 - 4" BSPT & NPT (Auto)					●		
SDH10118	ASADA Diehead M8 - M24 (to suit BTM25 & BTM1)						●	
SDH10126	ASADA Diehead BTM1 & BTM25 Left Hand 8-24mm							●
SDHAS109	ASADA Diehead 1/4" - 3/8" BSPT, 3/8-1 BSW to suit B25 Pipe m/c	●						
SDHBE380	ASADA Diehead 1/2"-1" BSPT & NPT to suit B25 Pipe m/c	●						
SDHAS110	ASADA Diehead M10 - M24 (to suit B25 Pipe m/c only)	●						
SDH20157	ASADA Diehead 1*1/2" - " BSPS ; Met Cond 40-63mm		●	●	●	●		

Model	ASADA Dies	SDH20158	SDH63090	SDHBE001	SDH52200	SDH64200	SDH10118	SDH10126	SDHAS109	SDHBE380	SDHAS110	SDH20157
SD89046	ASADA Dies Alloy 1/4in - 3/8in BSPT	●							●		●	
SD89211	ASADA Dies Alloy 1/2in - 3/4in BSPT		●	●								
SDAS086	ASADA Dies Alloy 1/2in - 3/4in BSPT (to suit AST-1 & B25)									●		
SDAS087	ASADA Dies Alloy 1in BSPT (to suit AST-1 & B25)									●		
SD89227	ASADA Dies Alloy 1in - 2in BSPT		●	●								
SD89228	ASADA Dies Alloy 2*1/2in - 3in BSPT (Auto)				●							
SD59803	ASADA Dies Alloy 2*1/2in - 4in BSPT (AST AUTO)					●						

Model	ASADA Dies	SDH20158	SDH63090	SDHBE001	SDH52200	SDH64200	SDH10118	SDH10126	SDHAS109	SDHBE380	SDHAS110	SDH20157
SD89053	ASADA Dies HSS 1/4in - 3/8in BSPT	●										
SD89203	ASADA Dies HSS 1/2in - 3/4in BSPT		●	●								
SD89248	ASADA Dies HSS 1in - 2in BSPT		●	●								
SD89249	ASADA Dies HSS 2*1/2in - 3in BSPT (AST Auto)				●							
SD59966	ASADA Dies HSS 2*1/2in - 4in BSPT (Auto)					●						

Model	ASADA Dies	SDH20158	SDH63090	SDHBE001	SDH52200	SDH64200	SDH10118	SDH10126	SDHAS109	SDHBE380	SDHAS110	SDH20157
SD89100	ASADA Dies Alloy 1/4in - 3/8in NPT	●										
SD89101	ASADA Dies Alloy 1/2in - 3/4in NPT		●	●								
SD89102	ASADA Dies Alloy 1in - 2in NPT		●	●								
SD89245	ASADA Dies Alloy 2*1/2in - 3in NPT (Auto)				●							
SD59912	ASADA Dies Alloy 2.1/2in - 4in NPT (AST Auto)					●						

Model	ASADA Dies	SDH20158	SDH63090	SDHBE001	SDH52200	SDH64200	SDH10118	SDH10126	SDHAS109	SDHBE380	SDHAS110	SDH20157
SD89157	ASADA Dies HSS 1/2in - 3/4in NPT		●	●								
SD89158	ASADA Dies HSS 1in - 2in NPT		●	●								
SD89282	ASADA Dies HSS 2*1/2in - 3in NPT (Auto)				●							
SD59997	ASADA Dies HSS 2.1/2in - 4in NPT (Auto)					●						

Asada Dies & Dieheads Compatability







Model	ASADA Dies	SDH20158	SDH63090	SDHBE001	SDH52200	SDH64200	SDH10118	SDH10126	SDHAS109	SDHBE380	SDHAS110	SDH20157
SD89001	ASADA Dies Alloy M8						●					
SD89002	ASADA Dies Alloy M10	●					●				●	
SD89003	ASADA Dies Alloy M12	●					●				●	
SD89140	ASADA Dies Alloy M14 - M16	●					●				●	
SD89141	ASADA Dies Alloy M18 - M22	●					●				●	
SD89009	ASADA Dies Alloy M24	●					●				●	
SD89192	ASADA Dies Alloy M27 (to suit Pipe m/c's)		●									
SD89193	ASADA Dies Alloy M30-M33 (to suit Pipe m/c's)		●									
SD89194	ASADA Dies Alloy M36 (to suit Pipe m/c's)		●									
SD89234	ASADA Dies Alloy M42 (to suit Pipe m/c's)		●									

Model	ASADA Dies	SDH20158	SDH63090	SDHBE001	SDH52200	SDH64200	SDH10118	SDH10126	SDHAS109	SDHBE380	SDHAS110	SDH20157
SD18522	ASADA Dies HSS M8						●					
SD18523	ASADA Dies HSS M10	●					●			●		
SD18524	ASADA Dies HSS M12	●					●			●		
SD18538	ASADA Dies HSS M14-16	●					●			●		
SD18539	ASADA Dies HSS M18-22	●					●			●		
SD18530	ASADA Dies HSS M24	●					●			●		

Model	ASADA Dies	SDH20158	SDH63090	SDHBE001	SDH52200	SDH64200	SDH10118	SDH10126	SDHAS109	SDHBE380	SDHAS110	SDH20157
SD89164	ASADA Dies L/H Alloy 8mm							●				
SD89165	ASADA Dies L/H Alloy 10mm							●				
SD89166	ASADA Dies L/H Alloy 12mm							●				
SD89167	ASADA Dies L/H Alloy 14-16mm							●				
SD89168	ASADA Dies L/H Alloy 18-22mm							●				
SD89169	ASADA Dies L/H Alloy 24mm							●				

Model	ASADA Dies	SDH20158	SDH63090	SDHBE001	SDH52200	SDH64200	SDH10118	SDH10126	SDHAS109	SDHBE380	SDHAS110	SDH20157
SD18556	ASADA Dies L/H HSS 8mm							●				
SD18541	ASADA Dies L/H HSS 10mm							●				
SD18542	ASADA Dies L/H HSS 12mm							●				
SD18543	ASADA Dies L/H HSS 14-16mm							●				
SD18544	ASADA Dies L/H HSS 18-22mm							●				
SD18555	ASADA Dies L/H HSS 24mm							●				

Model	ASADA Dies	SDH20158	SDH63090	SDHBE001	SDH52200	SDH64200	SDH10118	SDH10126	SDHAS109	SDHBE380	SDHAS110	SDH20157
SD89079	ASADA Dies Alloy 5/16" BSW						●					
Various	ASADA Dies Alloy from 3/8" to 1" BSW	●					●				●	
SD18503	ASADA Dies HSS 5/16" BSW	●					●					
Various	ASADA Dies HSS from 3/8" to 1" BSW	●					●				●	

Various	ASADA Dies Alloy from 3/8" to 1" UNC	●					●				●	

Various	ASADA Dies Alloy from 3/8" to 1" UNF	●					●				●	

SD89110	ASADA Dies Metric Conduit 16mm - 20mm		●									
SD89111	ASADA Dies Metric Conduit 25mm - 32mm		●									
SD89209	ASADA Dies Metric Conduit 40mm - 63mm											●

Older or less Common Dies

Stock Code	Description	What it suits
SD18510-B	ASADA Dies HSS 1*1/8in -1*1/4in BSW to suit BTM2	BTM2 Large Diehead
SD18512-B	ASADA Dies HSS 1*1/2in BSW to suit BTM2	BTM2 Large Diehead
SD18512-P	ASADA Dies HSS 1*1/2in BSW (to suit Piset)	Beaver Pipe m/c's - in manual 1/2"-2" Diehead (SDH63090)
SD18531	ASADA Dies HSS M27 (to suit BTM2)	BTM2 Large Diehead
SD18532	ASADA Dies HSS M30-M33 (to suit BTM2)	BTM2 Large Diehead
SD18534	ASADA Dies HSS M36 (to suit BTM2)	BTM2 Large Diehead
SD89024	ASADA Dies Alloy 1/2in - 3/4in BSPS (Parallel)	Parrallel thread Beaver m/c's - Diehead SDH20147
SD89025	ASADA Dies Alloy 1in - 1*1/4in BSPS (Parallel)	Parrallel thread Beaver m/c's - Diehead SDH20147
SD89026	ASADA Dies Alloy 1*1/2in - 2in BSPS (P arallel)	Parrallel thread Beaver m/c's - Diehead SDH20157
SD89027	ASADA Dies Alloy 2*1/2in - 3in BSPS (Parallel)	Parrallel thread Beaver m/c's - Diehead SDH20157
SD89071	ASADA Dies Alloy 3*1/2in - 4in BSPS (Parallel)	Parrallel thread - old Piset m/c's only - need superceded diehead
SD89049	ASADA Dies Alloy 1*1/2in - 2in BSPT	Very old Piset Pipe Threaders
SD89052	ASADA Dies Alloy 3*1/2in - 4in BSPT	Very old Piset Pipe Threaders
SD89056	ASADA Dies HSS 1*1/2in - 2in BSPT	Very old Piset Pipe Threaders
SD89087	ASADA Dies Alloy 1/2 BSW (LEFT HAND)	BTM1 or BTM2 - L/H diehead only
SD89103	ASADA Dies Alloy 1*1/2in - 2in NPT	Very old Piset Pipe Threaders
SD89104	ASADA Dies Alloy 2*1/2in - 3in NPT	Very old Piset Pipe Threaders
SD89105	ASADA Dies Alloy 3*1/2in - 4in NPT	Very old Piset Pipe Threaders
SD89118	ASADA Dies Alloy 2*1/2in - 3in BSPT (Auto)	Very old Piset Pipe Threaders
SD89131	ASADA Dies 3*1/2in - 4in BSPT (Auto)	Very old Piset Pipe Threaders
SD89132	ASADA Dies Alloy 5in - 6in BSPT (OLD Auto)	Very old deleted Piset No.6 Pipe Threaders
SD89134	ASADA Dies Alloy 2*1/2in - 3in NPT (Auto)	Very old Piset Pipe Threaders
SD89135	ASADA Dies Alloy 3*1/2in - 4in NPT (Auto)	Very old Piset Pipe Threaders
SD89142	ASADA Dies HSS 2in - 3in BSPT	Old Pipe Threaders - 2"-3" Manual Diehead
SD89143	ASADA Dies Alloy 1*1/8in - 1*1/4in BSW	Beaver Pipe m/c's - in manual 1/2"-2" Diehead (SDH63090)
SD89144	ASADA Dies Alloy 1*1/2in BSW	Beaver Pipe m/c's - in manual 1/2"-2" Diehead (SDH63090)
SD89159	ASADA Dies HSS 1*1/2in - 2in NPT	Very old Piset Pipe Threaders
SD89171	ASADA Dies HSS 2*1/2in - 3in NPT	Old Pipe Threaders - manual diehead
SD89172	ASADA Dies HSS 3*1/2in - 4in NPT	Old Pipe Threaders - manual diehead
SD89184	ASADA Dies HSS 3*1/2in - 4in BSPT	Old Pipe Threaders - manual diehead
SD89199	ASADA Dies Alloy 1*3/4in BSW (to suit Pipe m/c's)	Beaver Pipe m/c's - in manual 1/2"-2" Diehead (SDH63090)
SD89200	ASADA Dies Alloy 2in BSW (to suit Pipe m/c's)	Beaver Pipe m/c's - in manual 1/2"-2" Diehead (SDH63090)
SD89229	ASADA Dies Alloy 3*1/2in - 4in BSPT (AST Auto)	Old Pipe Threaders - manual diehead
SD89244	ASADA Dies Alloy 5in - 6in BSPT (AST Auto)	Deleted Piset No.6 Pipe Threaders